Future Technology Devices International Ltd

USB-COM485-PLUS1

Datasheet

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1 Introduction

1.1 Functional Description

The USB-COM-Plus modules are a family of communication devices. This model, USB-COM485-Plus1, provides a simple method of adapting legacy serial devices with RS485 interfaces to modern USB ports. This is accomplished by incorporating the industry standard FTDI FT232R USB-Serial bridge chip.

The integrated electronics of the USB-COM485-PLUS1 utilise the FTDI FT232R and includes RS485 level shifters plus TXD/RXD LEDs to provide a visual indication of data traffic through the module.

![USB-COM485-Plus1 Diagram](image)

**Figure 1.1 USB-COM485-Plus1**

The module uses a standard USB-B device connector for connection to an upstream host or hub port. RS485-level signals are available on an industry-standard DE-9P connector. The maximum RS485-level data rate is 3Mbps.

Pin 9 of the DE-9P connector can provide +5V DC at 250mA.

The USB-COM485-Plus1 module requires USB device drivers, available free from [www.ftdichip.com](http://www.ftdichip.com), which are used to make the USB-COM485-Plus1 appear as a Virtual COM Port (VCP). This allows existing serial communications software, such as HyperTerminal, to exchange data through the USB-COM485-Plus1 to a legacy RS485 peripheral device.
1.2 LED Description

The USB-COM485-Plus1 uses three LEDs to indicate a valid link as well as data traffic according to the following table:

<table>
<thead>
<tr>
<th>LED Color</th>
<th>Function</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Yellow</td>
<td>Enumerated</td>
<td>ON when USB-COM485-Plus1 is configured and ready</td>
</tr>
<tr>
<td>Green</td>
<td>TxD Activity</td>
<td>flashes when data is transmitted from the USB-COM485-Plus1 to the attached RS485 device</td>
</tr>
<tr>
<td>Red</td>
<td>RxD Activity</td>
<td>flashes when data is transmitted from the attached RS485 device to the USB-COM485-Plus1</td>
</tr>
</tbody>
</table>

Table 1.1 LED Description

1.3 Block Diagram

Figure 1.2 USB-COM485-Plus1 Block Diagram

1.3.1 Block description

**USB B Client Connector**

This connector provides the interface for connection to a USB Host or Hub port. The maximum cable length is 5 meters, according to the USB 2.0 specification.

**FTDI FT232R**

The FTDI FT232R provides the USB-to-Serial conversion. Operating system device drivers are required in order to work with the FT232R to provide the Virtual COM Port serial functionality.

**RS485 Level Shifter**

The RS485 level shifter converts the signals provided by the FT232R into the voltage levels required by RS485 devices.

**DE-9P Connector (Male)**

The DE-9P connector is configured in an industry standard (TIA/EIA-485) pin-out to provide connection to RS485 peripherals through standard cables. See section 3.1.2
1.4 Features

- Adds one RS-485 serial port by connecting to USB
- Easy plug & play installation and RS-485 device connection
- Works with USB 1.1 & 2.0 Host and Hub ports
- Industry Standard FTDI chip set & device drivers for maximum compatibility
- Microsoft Windows® WHQL-certified, Mac OS X, Linux and Windows CE device drivers
- Installs as a standard Windows COM port
- COM port number can be changed to any available COM port number, to support HyperTerminal, or any other serial communications software application running in Windows
- FIFO: 128 byte transmit buffer, 256 byte receive buffer
- RS-485 data signals: Data+, Data-, GND
- Option to enable or disable local echo
- Powered by USB port. No external power adapter required.
- Pin 9 of DE-9P can provide +5VDC output at 250mA.
- Serial port speed up to 3Mbps
- Serial Communication Parameters
  - Parity: None, Even, Odd
  - Data bits: 7, 8
  - Flow control: None
- One DE-9P male connector
- LEDs indicate USB Enumeration, RxD, TxD for monitoring port status & easy diagnostics
- Operating temperature of -40°C to +85°C

1.5 Performance Figures

<table>
<thead>
<tr>
<th>Parameter</th>
<th>Performance</th>
</tr>
</thead>
<tbody>
<tr>
<td>USB Interface</td>
<td>12Mbps USB 2.0 Full-Speed</td>
</tr>
<tr>
<td>RS485 Interface</td>
<td>Standard baud rates (300bps to 921.6Kbps)</td>
</tr>
<tr>
<td></td>
<td>Custom baud rates (300bps to 3Mbps) through baud rate aliasing. See FTDI Application Note: Configuring FT232R, FT2232 and FT232BM Baud Rates</td>
</tr>
<tr>
<td>Max Cable Length</td>
<td>USB = 5m, RS485 =1200m</td>
</tr>
</tbody>
</table>

Table 1.2 Performance Figures

<table>
<thead>
<tr>
<th>Part Number</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>USB-COM485-Plus1</td>
<td>USB-COM-Plus Full-Speed USB to 1-Port RS485 module</td>
</tr>
</tbody>
</table>

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2 Installation

2.1 Example Applications and Configurations

2.1.1 Wiring

Insert the A-plug into an available USB Host or Hub port. Insert the B-plug into the B-receptacle on the USB-COM485-PLUS1.

<table>
<thead>
<tr>
<th>DTE Pin Number</th>
<th>Signal Name</th>
<th>Expected</th>
<th>Connect Signal</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>DATA- = Transmit/Receive Data, negative polarity</td>
<td>Pin 2 of 120R Terminating Resistor. Only Required if the USB-COM485-PLUS1 is the first or last device in a multi-drop RS485 System, to meet RS485 Termination Requirements.</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Also Terminator 2</td>
<td></td>
<td>DATA-</td>
</tr>
<tr>
<td>2</td>
<td>DATA+ = Transmit/Receive Data, positive polarity</td>
<td></td>
<td>DATA+</td>
</tr>
<tr>
<td>3</td>
<td>Terminator 1</td>
<td>Pin 1 of 120R Terminating Resistor. Only Required if the USB-COM485-PLUS1 is the first or last device in a multi-drop RS485 System, to meet RS485 Termination Requirements.</td>
<td></td>
</tr>
<tr>
<td>4</td>
<td>N/A</td>
<td></td>
<td>N/A</td>
</tr>
<tr>
<td>5</td>
<td>GND = signal ground</td>
<td></td>
<td>GND</td>
</tr>
<tr>
<td>6</td>
<td>N/A</td>
<td></td>
<td>N/A</td>
</tr>
<tr>
<td>7</td>
<td>N/A</td>
<td></td>
<td>N/A</td>
</tr>
<tr>
<td>8</td>
<td>N/A</td>
<td></td>
<td>N/A</td>
</tr>
<tr>
<td>9</td>
<td>PWR = +5V DC output</td>
<td></td>
<td>PWR</td>
</tr>
</tbody>
</table>

Table 2.1 RS485 DTE to DCE connection

Figure 2.1 USB-COM485-PLUS1 Termination resistor
2.2 Device Driver Installation

The USB-COM485-Plus1 module drivers are available for download from:

www.ftdichip.com

2.2.1 Microsoft Windows

With the device drivers being Windows Hardware Quality Labs (WHQL) certified, they are also available through download directly from the Microsoft® Windows® Update service. This is the best choice when connecting the USB-COM485-Plus1 to a computer running Windows Vista. Additional installation options are noted below:

Installation Executable shown on Windows XP

1) Login to your system as Administrator, or a user with Administrator rights.
2) Prior to connecting the USB-COM485-Plus1 to the USB Host or Hub port, download the latest device driver version from the FTDIChip web site.
3) Run this executable to install the device drivers.
4) Connect the USB-COM485-Plus1 to your computer. A notification will appear near the task bar indicating that new hardware has been installed and is ready for use. It is normal if this notice appears twice.

Figure 2.2 Hardware Ready

Windows Update shown on Windows XP

You must have an active Internet connection and the Windows Update Service enabled.
1) Connect the USB-COM485-Plus1 to your USB Host or Hub.
2) The "Found New Hardware" Wizard will appear. The first dialog should ask whether it is acceptable to use the Windows Update Service to find the device driver.

Figure 2.3 Found New Hardware Wizard

3) Select one of the “Yes” choices and click "Next".
4) The following screen appears:
5) Wait while the driver is found, downloaded, and installed. This step may take a couple minutes base on the Internet speed.

6) After the files are found and installed, click "Finish" to complete the installation.

7) Steps 2 through 6 will repeat. The first time installs the basic USB Serial Converter in the USB device tree. The second time installs the Virtual COM Port layer in the Ports tree and assigns the COM port number.

8) When both portions of the device driver have been installed successfully, the following message will appear, indicating that the device is ready.

---

**COM Port Assignment**

Next, to determine which COM port has been assigned, open the Windows Device Manager from the System Control Panel.
Click on the Plus "+" sign next to the Ports tree to list the available COM port. You will see "USB Serial Port", followed by a COMn assignment. In the figure below, the USB-COM485-Plus1 is assigned to COM3.

Figure 2.8 COM Port Assignment

Use this COM port number with your application software in order to access the USB-COM485-Plus1.

If an application requires use of a different COM port number, the assignment may be changed through the Advanced Driver Options settings.

From the Device Manager listing above, right-click on the USB Serial Port and select Properties.

Next, click on the "Port Settings" tab.
Then click on the “Advanced…” button.

This will display the various advanced settings. Note the COM port assignment in the upper left. Clicking on the drop-down list will display the available port numbers. Select one that is not in use and click OK on each dialog box to activate the selection. Windows will remember this COM port number.

2.2.2 Mac OS X, Linux, Windows CE

Device drivers and FTDI installation guides for Mac OS X, Linux and Windows CE are available for download on the FTDIChip web sites. Follow the respective FTDI installation guides for the chosen operating system.

2.3 Local Echo

The ability to enable or disable local echo on the RS485 data is controlled by the setting in the FT232R EEPROM. A free utility is provided to change the configuration. The default is for local echo to be disabled.
3 Connections

3.1 External Connectors

3.1.1 USB

The USB-COM485-Plus1 is a downstream USB 2.0 Device. A standard USB Series “B” receptacle is reference to USB-F-1001 to facilitate connection to an upstream USB Host or Hub.

<table>
<thead>
<tr>
<th>Pin Number</th>
<th>Pin Type</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Power</td>
<td>VBUS = USB Power provided from upstream USB Host or Hub</td>
</tr>
<tr>
<td>2</td>
<td>Bidirectional</td>
<td>D– = USB data signal, negative polarity</td>
</tr>
<tr>
<td>3</td>
<td>Bidirectional</td>
<td>D+ = USB data signal, positive polarity</td>
</tr>
<tr>
<td>4</td>
<td>Ground</td>
<td>GND = USB signal ground</td>
</tr>
<tr>
<td>Shield</td>
<td>Case Ground</td>
<td>Drain = typically connected to the host PC case</td>
</tr>
</tbody>
</table>

Table 3.1 USB “B” Receptacle Pin-Out

3.1.2 RS485

The RS485 port is configured as Data Terminal Equipment (DTE), with a 9-contact D-Sub Pin connector. Pin assignments are according to TIA/EIA-485. In addition, pin9 of DE-9P may be assigned to provide +5VDC to an external device with a maximum current draw of 250mA once the USB-COM485-Plus1 has been enumerated by the system.

<table>
<thead>
<tr>
<th>Pin Number</th>
<th>Pin Type</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Input/Output</td>
<td>DATA- = Transmit/Receive Data, negative polarity</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Pin 2 of 120R Terminating Resistor. Only Required if the USB-COM485-PLUS1 is the first or last device in a multi-drop RS485 System, to meet RS485 Termination Requirements.</td>
</tr>
<tr>
<td>2</td>
<td>Input/Output</td>
<td>DATA+ = Transmit/Receive Data, positive polarity</td>
</tr>
<tr>
<td>3</td>
<td>Input/Output</td>
<td>Pin 1 of 120R Terminating Resistor. Only Required if the USB-COM485-PLUS1 is the first or last device in a multi-drop RS485 System, to meet RS485 Termination Requirements.</td>
</tr>
<tr>
<td>4</td>
<td>N/A</td>
<td>N/A</td>
</tr>
<tr>
<td>5</td>
<td>Ground</td>
<td>GND = signal ground</td>
</tr>
<tr>
<td>6</td>
<td>N/A</td>
<td>N/A</td>
</tr>
<tr>
<td>7</td>
<td>N/A</td>
<td>N/A</td>
</tr>
<tr>
<td>8</td>
<td>N/A</td>
<td>N/A</td>
</tr>
<tr>
<td>9</td>
<td>Power</td>
<td>provide +5VDC to an external device</td>
</tr>
</tbody>
</table>

Table 3.2 DE-9P RS485 Pin-Out

A 120R Resistor is connected internally between pin 1 and pin 3 of the 9 way D-type connector – see Figure 2.1
4 Electrical details

4.1 USB

<table>
<thead>
<tr>
<th>Parameter</th>
<th>Description</th>
<th>Minimum</th>
<th>Typical</th>
<th>Maximum</th>
<th>Units</th>
<th>Conditions</th>
</tr>
</thead>
<tbody>
<tr>
<td>USB_VCC</td>
<td>Input Power Voltage*</td>
<td>4.25</td>
<td>5.0*</td>
<td>5.25</td>
<td>V</td>
<td>*Present when USB cable is attached and USB Host or Hub powered.</td>
</tr>
<tr>
<td>Icc</td>
<td>USB current***</td>
<td>30</td>
<td>50</td>
<td></td>
<td>mA</td>
<td>***Does not include power supplied to external device connected to pin 9</td>
</tr>
</tbody>
</table>

Table 4.1 USB Electrical Details

4.2 RS485

<table>
<thead>
<tr>
<th>Parameter</th>
<th>Description</th>
<th>Minimum</th>
<th>Typical</th>
<th>Maximum</th>
<th>Units</th>
<th>Conditions</th>
</tr>
</thead>
<tbody>
<tr>
<td>VCM</td>
<td>Common-mode input voltage range</td>
<td>-7</td>
<td>+12</td>
<td></td>
<td>V</td>
<td>VIN = +12V</td>
</tr>
<tr>
<td>IN</td>
<td>Input Current</td>
<td></td>
<td>1.0</td>
<td>-0.8</td>
<td>mA</td>
<td>VIN = +12V</td>
</tr>
<tr>
<td>VTH</td>
<td>Differential Threshold Voltage</td>
<td>-0.2</td>
<td>+0.2</td>
<td></td>
<td>V</td>
<td>VIN = -7V</td>
</tr>
<tr>
<td>VIHYST</td>
<td>Input Hysteresis</td>
<td></td>
<td>20</td>
<td></td>
<td>mV</td>
<td></td>
</tr>
<tr>
<td>RIN</td>
<td>Input Resistance, RIN</td>
<td>12</td>
<td>15</td>
<td></td>
<td>kΩ</td>
<td></td>
</tr>
</tbody>
</table>

Transmitter Output

<table>
<thead>
<tr>
<th>Parameter</th>
<th>Description</th>
<th>Minimum</th>
<th>Typical</th>
<th>Maximum</th>
<th>Units</th>
<th>Conditions</th>
</tr>
</thead>
<tbody>
<tr>
<td>VOD</td>
<td>Differential Output Voltage</td>
<td>1.5</td>
<td>5</td>
<td></td>
<td>V</td>
<td>With RL = 54Ω, CL = 50pF *</td>
</tr>
</tbody>
</table>

ESD Tolerance

<table>
<thead>
<tr>
<th>ESD HBM</th>
<th>RS485 Inputs and Outputs</th>
<th>±15</th>
<th></th>
<th></th>
<th>kV</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>EN61000-4-2 Contact Discharge</td>
<td>RS-485 Inputs and Outputs</td>
<td>±8</td>
<td></td>
<td></td>
<td>kV</td>
<td></td>
</tr>
<tr>
<td>EN61000-4-2 Air Gap Discharge</td>
<td>RS-485 Inputs and Outputs</td>
<td>±15</td>
<td></td>
<td></td>
<td>kV</td>
<td></td>
</tr>
</tbody>
</table>

Table 4.2 RS485 Electrical Details

* - The 54 ohms is the equivalent of two 120 ohm termination resistors placed on each side of the
transmission line and the input impedance of 32 receivers on the line.

4.3 Power Output

The USB-COM485-Plus1 assign pin9 of DE-9P to provide +5V DC for an external device that requires power. The maximum allowable current is 500mA, including the circuitry of the USB-COM485-Plus1 itself. Up to 250mA may be used by the external device.

<table>
<thead>
<tr>
<th>Parameter</th>
<th>Description</th>
<th>Minimum</th>
<th>Typical</th>
<th>Maximum</th>
<th>Units</th>
<th>Conditions</th>
</tr>
</thead>
<tbody>
<tr>
<td>VCC_5V</td>
<td>Output Power Voltage</td>
<td>4.25</td>
<td>5.0</td>
<td>5.25</td>
<td>V</td>
<td>N/A</td>
</tr>
<tr>
<td>I_o</td>
<td>Output Power Current</td>
<td>0</td>
<td>250</td>
<td></td>
<td>mA</td>
<td>N/A</td>
</tr>
</tbody>
</table>

Table 4.3 Power Output for USB-COM485-Plus1
5 Mechanical Details

5.1 Module Mechanical Dimensions

Figure 5.1 USB-COM485-Plus1 PCB Dimensions
6 Physical Environment Details

6.1 Storage

<table>
<thead>
<tr>
<th>Parameter</th>
<th>Description</th>
<th>Minimum</th>
<th>Typical</th>
<th>Maximum</th>
<th>Units</th>
<th>Conditions</th>
</tr>
</thead>
<tbody>
<tr>
<td>T</td>
<td>Storage Temperature Range</td>
<td>-65</td>
<td></td>
<td>+150</td>
<td>°C</td>
<td></td>
</tr>
</tbody>
</table>

Table 6.1 Storage Temperature

6.2 Operating

<table>
<thead>
<tr>
<th>Parameter</th>
<th>Description</th>
<th>Minimum</th>
<th>Typical</th>
<th>Maximum</th>
<th>Units</th>
<th>Conditions</th>
</tr>
</thead>
<tbody>
<tr>
<td>T</td>
<td>Operating Temperature Range</td>
<td>-40</td>
<td></td>
<td>+85</td>
<td>°C</td>
<td>5% to 95% RH, non condensing</td>
</tr>
</tbody>
</table>

Table 6.2 Operating Temperature
7 Environmental Approvals & Declarations

7.1 EMI Compatibility

FCC and CE

The USB-COM485-Plus1 has been tested to be compliant with both FCC Part 15 Subpart B and European EMC Directive.

NOTE: This is a Class B product. In a domestic environment, this product may cause radio interference, in which case the user may be required to take adequate measures.

FCC

NOTE: This equipment has been tested and found to comply with the limits for a Class B digital device, pursuant to Part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference in a residential installation. This equipment generates, uses and can radiate radio frequency energy and, if not installed and used in accordance with the instructions, may cause harmful interference to radio communications. However, there is no guarantee that interference will not occur in a particular installation. If this equipment does cause harmful interference to radio or television reception, which can be determined by turning the equipment off and on, the user is encouraged to try to correct the interference by one or more of the following measures:

- Reorient or relocate the receiving antenna.
- Increase the separation between the equipment and receiver.
- Connect the equipment into an outlet on a circuit different from that to which the receiver is connected.
- Consult the dealer or an experienced radio/TV technician for help.

7.2 Safety

The USB-COM485-Plus1 is defined as Limited Power Supply (LPS) device, with operating voltages under 60VDC.

7.3 Environmental

The USB-COM485-Plus1 is a lead-free device that complies with the following environmental directives: RoHS, WEEE, REACH, PFOS and DecaBDE.

7.4 Reliability

The USB-COM485-Plus1 is designed as a robust USB-Serial module for use in many environments. There are no user-serviceable parts. Any failure will require a replacement of the unit.

7.4.1 MTTF

The Mean Time To Failure is calculated at TBD hours.
### 7.5 Import / Export Information

<table>
<thead>
<tr>
<th>Import / Export Information</th>
</tr>
</thead>
<tbody>
<tr>
<td>Country of Origin</td>
</tr>
<tr>
<td>Harmonized Code</td>
</tr>
<tr>
<td>Product Description</td>
</tr>
<tr>
<td>USA ECCN</td>
</tr>
</tbody>
</table>

Table 7.1 Import / Export Information
8 Troubleshooting

8.1 Hardware

Cables are the most common sources of trouble with external devices.

Check the following:
- USB cable is properly inserted at both ends
- Computer power is ON
- Computer is not in Sleep or Standby
- If a USB Hub is used, be sure it is set for "Self-Powered" operation
- If a USB Hub is used, be sure all cables are properly inserted
- If all the above are OK, the Yellow LED should be lit, indicating the device has been recognized by the USB subsystem.

RS485 cables – check the following:
- Check for specific handshake requirements of your RS485 peripheral.
- Because there is no handshake signals, ensure the application is set to "No Hardware Handshake", or equivalent.

8.2 Device Driver

Ensure the latest device driver is in use. See www.ftdichip.com

If other devices with FTDI chips are installed in the system, check with all manufacturers of these devices for the latest device drivers.

See the FTDI installation guides for additional details: http://ftdichip.com/Documents/InstallGuides.htm

Common Windows Device Driver Troubles:

- **DEVICE TIMES OUT**: The default settings of the device driver assume typical data transfers of hundreds to thousands or more bytes at a given time. Some applications, such as a GPS device, only send data in short packets, often only a few bytes. If this is the case, it may be necessary to adjust the driver buffer size and/or latency timer to smaller values. These values can be adjusted through the Advanced driver options as noted in Figure 2.13. The buffer size can be reduced to 64 bytes. The latency timer can be set as low as 2ms. A setting of 1ms will cause unnecessary USB traffic and could adversely affect data transmission.

- **ERRATIC MOUSE POINTER**: The device driver defaults to query an attached device to find out whether it is a mouse or modem, consistent with native COM port operation. Some RS485 peripherals constantly send short packets of data, causing the host system to "think" a mouse or modem has been attached. These short packets will interfere with normal mouse operation causing the pointer to jump around the screen. If this happens, disconnect the RS485 device and uncheck the Serial Enumerator option, also found on the Advanced driver options screen in Figure 2.13.

- **COM PORT IN USE**: Windows keeps track of all COM port assignments. If multiple FTDIChip products have been connected to a single system, the COM port number will increase, even if the other devices are not attached. If the higher COM port assignments are not acceptable for the application, known unused COM port numbers should be uninstalled according to the FTDI installation guide: http://ftdichip.com/Documents/InstallGuides.htm.

8.3 Technical Support
Technical support may be obtained from your nearest FTDIChip office:

<table>
<thead>
<tr>
<th>Region</th>
<th>Email</th>
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</thead>
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<tr>
<td>United Kingdom</td>
<td><a href="mailto:support1@ftdichip.com">support1@ftdichip.com</a></td>
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<td>United States</td>
<td><a href="mailto:us.support@ftdichip.com">us.support@ftdichip.com</a></td>
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<td>China</td>
<td><a href="mailto:cn.support@ftdichip.com">cn.support@ftdichip.com</a></td>
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<tr>
<td>Taiwan</td>
<td><a href="mailto:tw.support1@ftdichip.com">tw.support1@ftdichip.com</a></td>
</tr>
</tbody>
</table>
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Distributor and Sales Representatives

Please visit the Sales Network page of the FTDI Web site for the contact details of our distributor(s) and sales representative(s) in your country.
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## Appendix B - Revision History

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<td>13 March 2009</td>
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<tr>
<td>2nd Draft</td>
<td></td>
<td>18 March 2009</td>
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<tr>
<td>Version 1.0</td>
<td>text, and update photo of PCB</td>
<td>04 June 2009</td>
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<tr>
<td>Version 1.0</td>
<td>Released</td>
<td>09 June 2009</td>
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<tr>
<td>Version 1.01</td>
<td>Added detail of 120R termination resistor</td>
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<td>removed debug suggestion to fit a loopback connector</td>
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<td>Corrected max power available from 450mA to 250mA</td>
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<td></td>
<td>Added section 2.3 for local echo</td>
<td>21 Aug 2009</td>
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<tr>
<td>Version 1.2</td>
<td>Edited Section 1.3.1, Removed the statement “A standard “A to B” cable is provided”</td>
<td>12th April 2010</td>
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<tr>
<td>Version 1.21</td>
<td>Edited table 1.2, RS485 cable length</td>
<td>06th Oct 2010</td>
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